



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7401
Job Sheet 169610



Part No: 647.7401

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 12/21/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Precision Support Services LLC (CPREC02)

17770 NE Aviation Way, Chehalem Airpark Newberg, OR, 97132 USA ph:(503) 537-0108

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/20/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		12/20/17	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		12/21/17	0.00	1.09	Small Fab-1		
130	QC	1 pcs		12/21/17	0.00	0.00	QC5		
140	Packaging	1 pcs		12/21/17	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		12/21/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598: 7135429 exp. date: 06/17

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.3015 <u>5024193</u>	2	14	0	0
	647.7610 <u>5024223</u>	1	6	0	0
	647.7810 <u>5024209</u>	1	3	0	0
	647.7811 <u>F161708</u>	1	1	0	0
	647.7812 <u>5023258</u>	1	2	0	0
	*MS2104208 <u>5023256</u>	13	0	0	0
	MS210423 <u>5023253</u>	3	39	0	0
	MS27039-08-19 <u>5023249</u>	6	682	0	0
	MS27039-08-23 <u>5023242</u>	7	58	0	0
	MS27039-1-19 <u>5023235</u>	3	303	0	0
	NAS1149F0332P <u>5023228</u>	6	6,681	0	0
	NAS1149FN832P <u>5023219</u>	68	8,099	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S024230



Upper Cutter Assembly

PART NO: 647.7401
Revision:
Operation:
Change No:

Start up Operation

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Mfg Date: 12/18/17
Job No: 169610